



Thermal Runaway Sensor

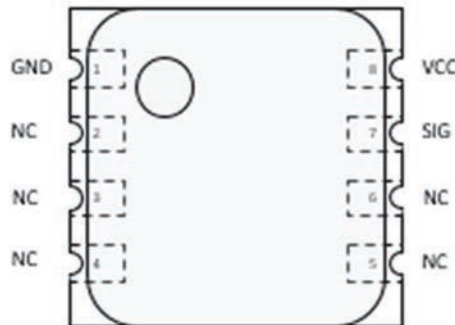
The AX221058S is a fully calibrated Hydrogen detection sensor designed for applications where battery thermal runaway events are a concern. The output of the sensor is a ratio metric analog output with a detection range of 0 to 16% H₂ gas concentration.



Features

- -40 to 95°C operation
- Automotive Qualified (production design)
- 16-bit analog output
- SMT package

1. Pin Description



Pin	Name	Description
1	GND	Ground
2	NC	Internal Programming Pin, do not connect
3	NC	Internal Diagnostic Pin, do not connect
4	NC	Normal Operation – High(Should be left floating internally pulled-up), Calibrate – Low
5	NC	Internal Communication, do not connect
6	NC	Internal Communication, do not connect
7	SIG	Analog signal output
8	VCC	Supply Voltage

Amphenol
Advanced Sensors

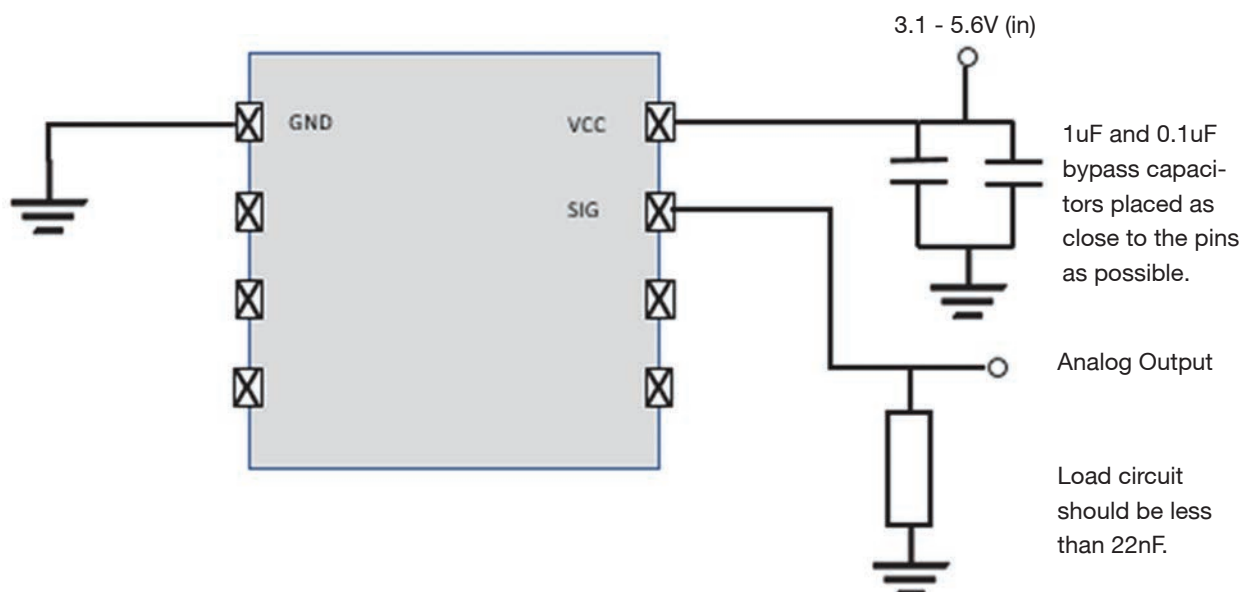
AX221058S Sensor Specifications

2. Operating Conditions

Parameter	Min	Typ	Max	Unit
Operating Temperature Range	-40	-	95	°C
Humidity	0	-	95	%
Vibration ¹	-	2.0	-	GRMS

1. Tested against Passenger/Trunk Compartment Sprung Masses

3. Typical Connection



4. Electrical Characteristics

Parameter	Name	Min	Typ	Max	Unit
Operating Supply Voltage	Vcc	3.1	3.3	5.6	Vdc
Supply Current (Peak) ¹	Ipeak	-	46	48.44	mA
Supply Current (Average) ²	Iavg	-	9	-	mA
Signal Output (Source Current)	I _{sig}	-	-	20	mA
Capacitance Load Signal Output	C _{Load}	-	-	22	nF
Signal Output (Ratio Metric)	V _{sig}	10%	-	90%	Vcc

1. Peak current does not include I_{sig}. (See section 7 for current profile)

2. Average current is calculated based on the percentage of time between peak and idle current

AX221058S Sensor Specifications

5. ESD Ratings

Parameter	Name	Value	Unit
ESD Capability, Human Body Model ¹	ESD _{HBM}	2000	V
ESD Capability, Machine Model ¹	ESD _{MM}	200	V

- ESD Human Body Model tested per EIA/JESD22-A114
ESD Machine Model tested per EIA/JESD22-A115
Latch up Current Rating tested per JEDEC standard: JESD78

6. Sensor Parameters and Output Characteristics

Parameter	Name	Test Condition	Min	Typ	Max	Unit
Signal Output Resolution ¹	-	3.3V _{cc}	-	40		uVdc
Sensing Resolution	-	-	-	5		ppm
Sensing Output Range	H2[R]	H2 Concentration	0	-	160,000	ppm
H2 Accuracy ²	H2[acc]	0 to 80,000ppm	-8,000	-	+8,000	ppm
H2 Accuracy ²	H2[acc]	80,000ppm to 160,000ppm	-8,000	-	+8,000	ppm
H2 Response Time ³	H2[Tr]	Ideal System	-	1	3	Sec.

- Signal output resolution is calculated to be 16bit DAC resolution between 10% and 90% of V_{cc}
- Under all Environmental Conditions (see section 2)
- [Tr] is calculated at 63.2% of final value when subjected to a step change in environment. Note: [Tr] does not indicate detection time.
First detection of a Thermal Runaway event is related to sample rate [Sr].

Transfer Function

This sensor is fully calibrated. The analog output follows a linear transfer function based on Hydrogen concentration and supply voltage:

$$V_{cc} \times (a \times H + b) = V_{out}$$

		Gas Concentration %		Gas Concentration %PPM		Output Voltage Range @3.3V _{cc}		
	Symbol	Value	Unit	Value	Unit	Symbol	Value	Unit
Min	H _{in,1}	0	%	0	ppm	V _{out,1}	0.33	V
Max	H _{in,2}	16	%	160,000	ppm	V _{out,2}	2.97	V

AX221058S Sensor Specifications

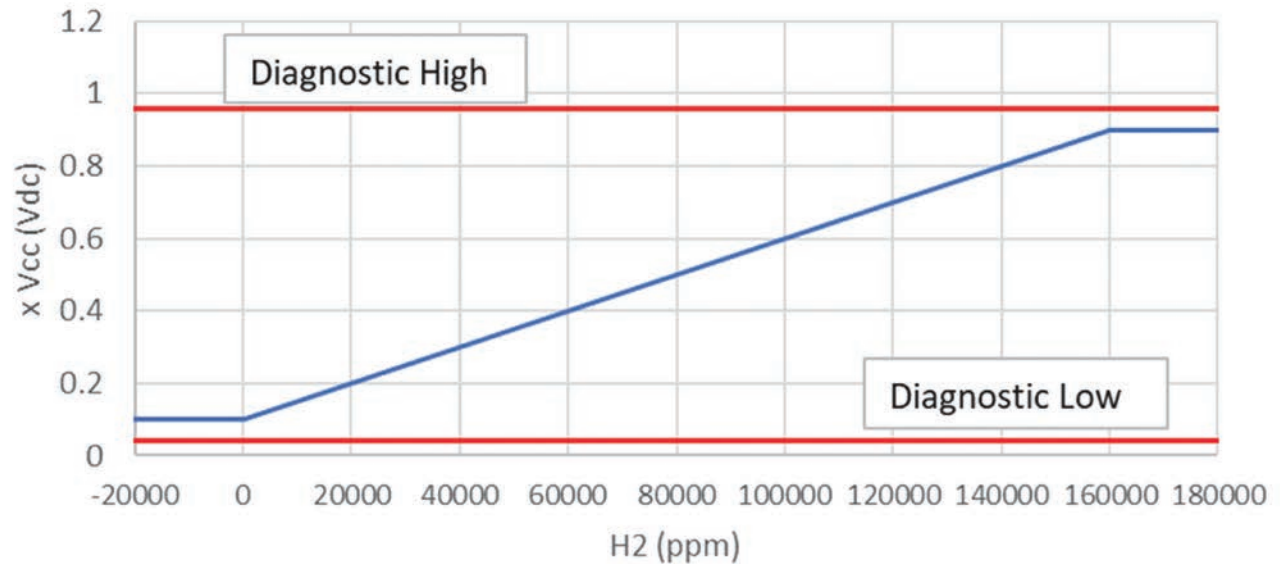
H = Hydrogen Concentration in % or PPM

Slope and Offset (PPM)		
Symbol	Value	Unit
a	0.000005	1/PPM
b	0.1	-

Slope and Offset (%)		
Symbol	Value	Unit
a	0.05	1/%
b	0.1	V

Shown as percent of Vcc vs PPM of Hydrogen

VSIG Output Characteristics



7. Operation and Timing

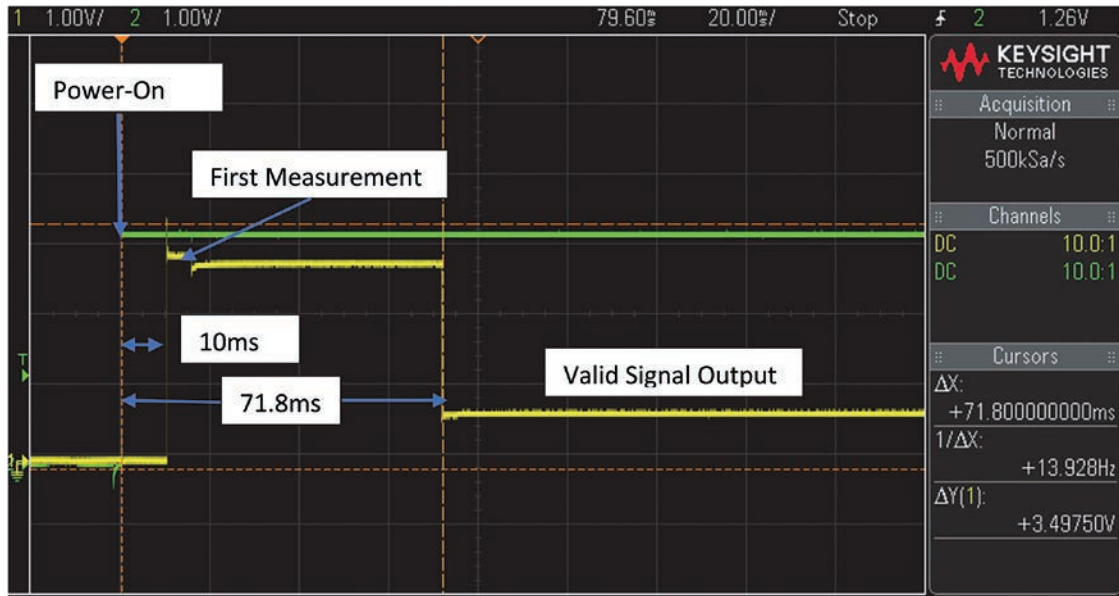
Parameter	Name	Test Condition	Min	Typ	Max	Unit
Start-up Time ¹	T[s]		60	70	80	ms
Sampling Rate	T[r]			0.5		s
Measurement Time	T[m]		55	60	65	ms

1. Default shown in typ. value, Min and Max show configurable limits. Sample Rate is defined as the “commanded” message rate. Increasing sample rate will increase average current consumption.

AX221058S Sensor Profiles

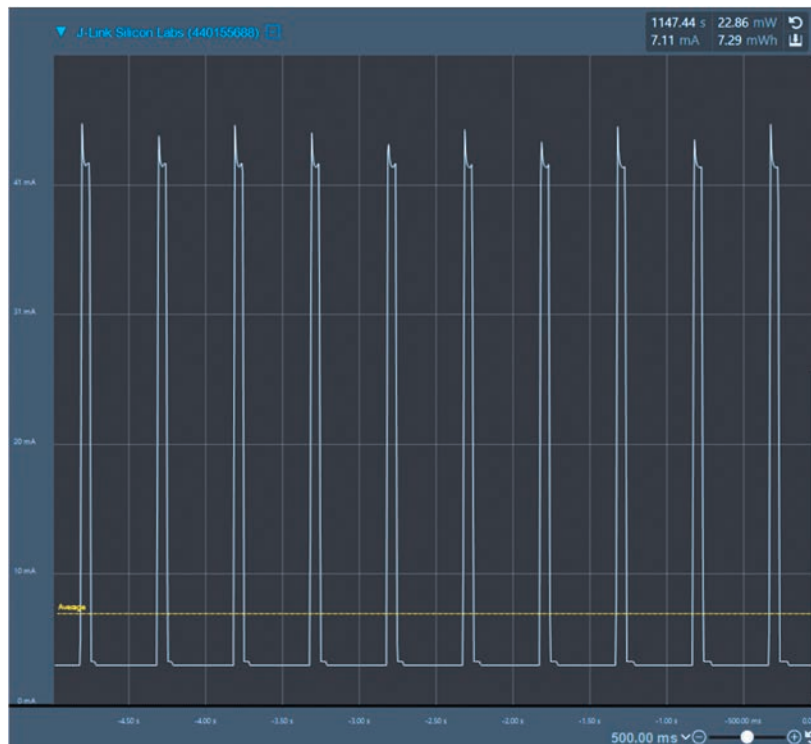
During power up the Output Signal pin is high-Z until the first conversion is completed. The First conversion occurs at 10ms after power-up and will be invalid until the first commanded measurement is made at approximately 72ms. Once a commanded measurement is made the output will go to the proper voltage level.

Typical Power-Up Profile



Sample Rate is the duty cycle of commanded measurements. At the specified sample rate, the sensor will be commanded to make a measurement. The measurements take the specified measurement time to complete. During the measurements, maximum power will be consumed. When the sensor is not making measurements, the signal output is held at its last value and the part goes into an idle mode consuming minimum power.

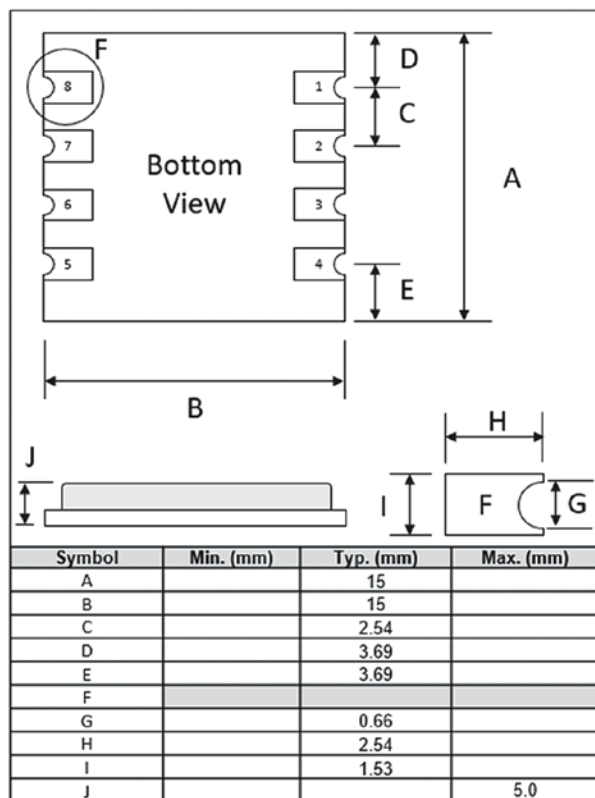
Current Profile (default mode)



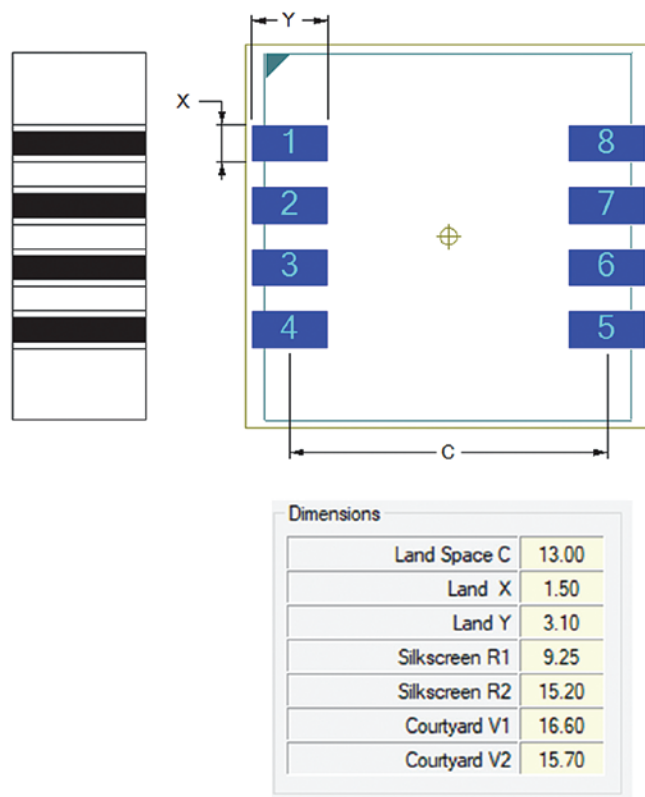
AX221058S Sensor Specifications

8. Mechanical

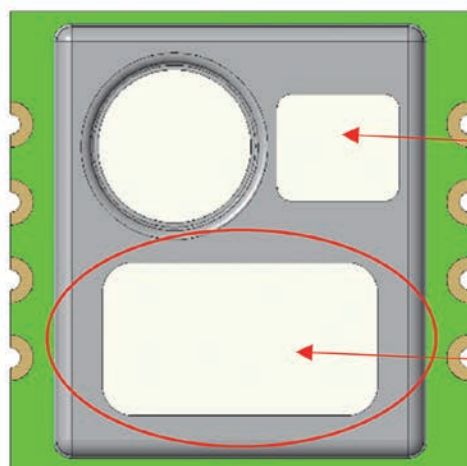
Component Footprint



Recommended Land Pattern



9. Marking



Internal Barcode

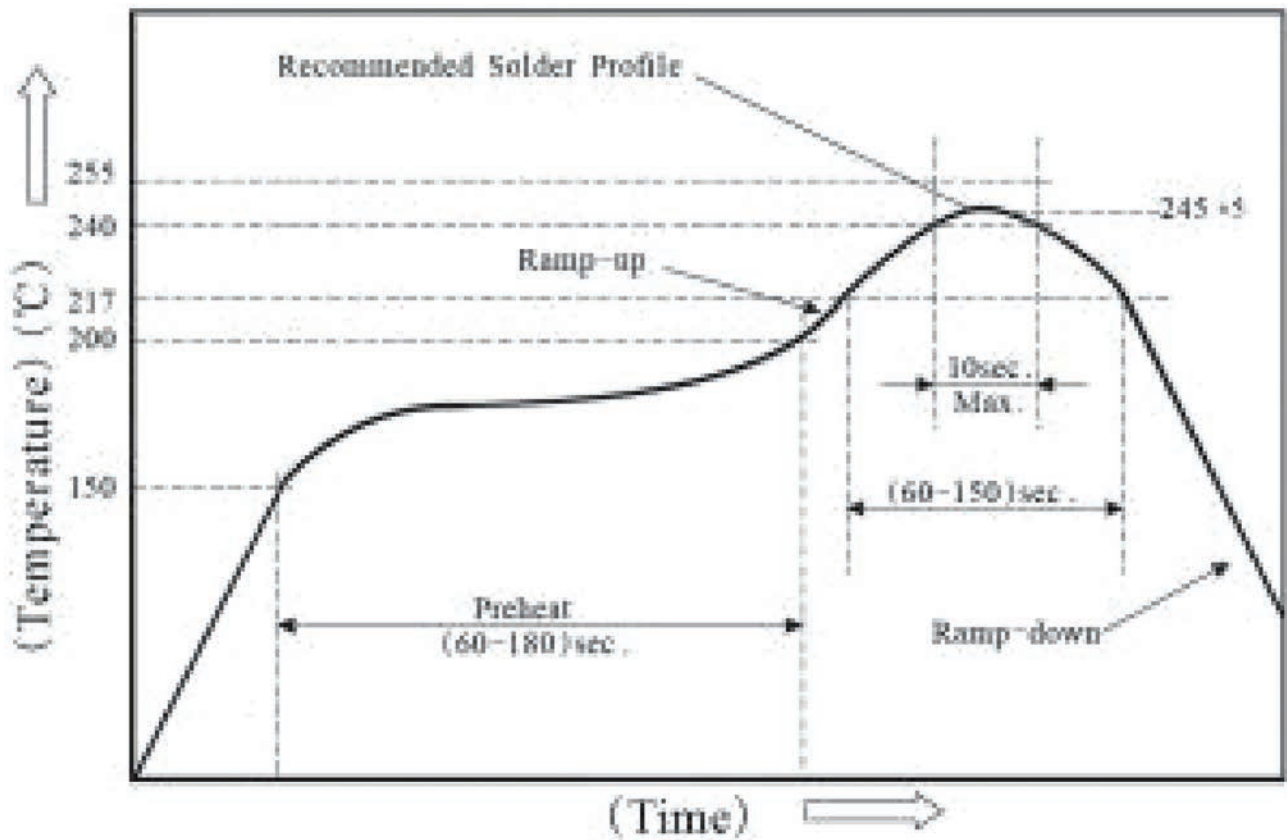
AX-221100
21119
S-0001

TR Sensor Data

Amphenol P/N: AX-
 Julian Date: YYDDD
 Amphenol S/N: S-00

AX221058S Sensor Specifications

10. Reflow Profile



AX221058S Sensor Specifications

11. Packaging

Tape and Reel Details:

13" Standard Reel Size

24mm Reel width

500pcs/reel

Pocket Tape Dimensions:

Part Size* (mm)

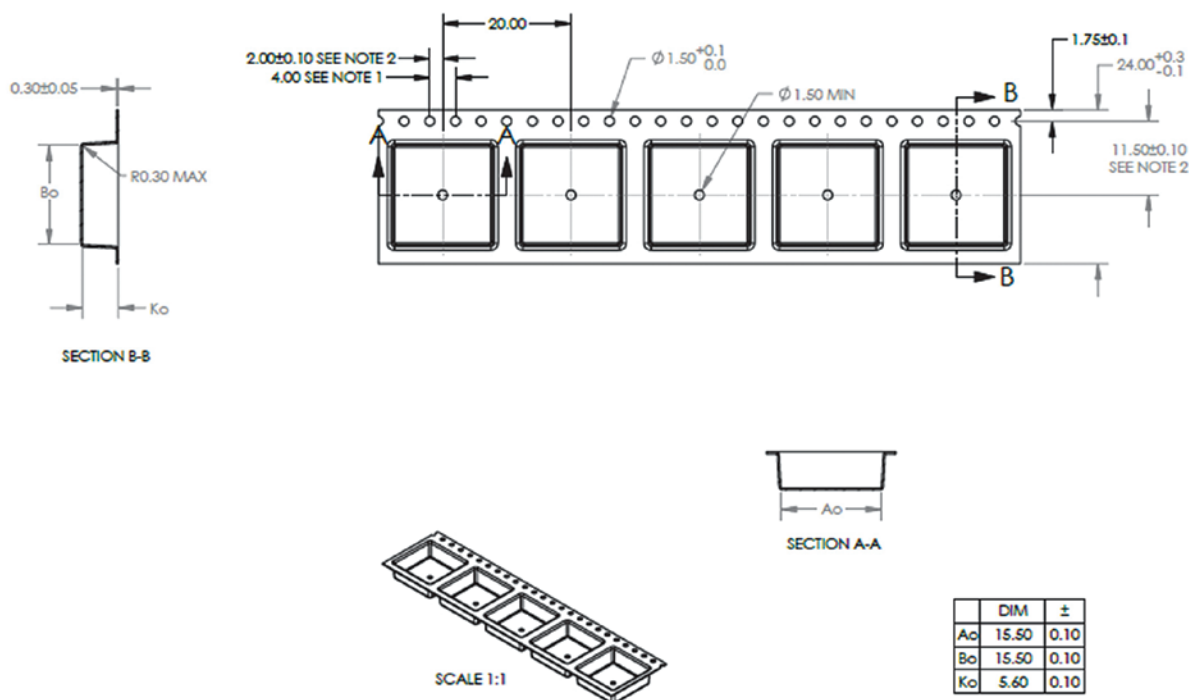
Pocket Size* (mm)

Carrier Tape Material

Tape Width - W (mm)

Pocket Pitch - P (mm)

A =	15.00	B =	15.00	K =	5.00
Ao =	15.50	Bo =	15.50	Ko =	5.60
0.30mm Static Dissipative Tri-laminate Polystyrene - Black					
* Dimensions listed are nominal					



NOTES:

1. 10 SPROCKET HOLE PITCH CUMULATIVE TOLERANCE ± 0.2
2. POCKET POSITION RELATIVE TO SPROCKET HOLE MEASURED AS TRUE POSITION OF POCKET, NOT POCKET HOLE.
3. Ao AND Bo ARE MEASURED ON A PLANE AT A DISTANCE "R" ABOVE THE BOTTOM OF THE POCKET.

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